

Date Thursday, 16/08/2007 10:31:28 AM  
User Linda Lacelle

## Process Sheet

Split

HELICOPTER

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 34008  
Estimate Number : 10718  
P.C. Number :  
This Issue : 16/08/2007 S.O. No. :  
Prsh Rev. : NC  
First Issue : / / Type : PURCHASED PARTS  
Previous Run : 29939  
Written By :  
Checked & Approved By :  
Comment : Est Rev:A 04.05.13 New Issue KJ/DS

Drawing Name : BEARING  
Part Number : D3284011  
Drawing Number : D3284 REV A  
Project Number : N/A  
Drawing Revision : A  
Material :  
Due Date : 31/08/2007 Qty: 30 Um: Each

## Additional Product

Job Number



Seq. #:	Machine Or Operation:	Description :
1.	PG	PURCHASING  Comment: PURCHASING Issue P/O: 4373 to Eagle Copters Order P/N:205-060-101-001 Certificate of Conformity is required
2.	205060101001	bearing  Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Bearing
3.	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 1-Receive & Inspect For Transit Damage Ensure certificate of conformaty is attached
4.	QC5	INSPECT WORK TO CURRENT STEP  Comment: INSPECT WORK TO CURRENT STEP
5.	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 34008

Part Number: D3284011

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07/11/14

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3284	SHEET 1 OF 1
DATE	TITLE		SCALE
04.05.06	ADJUSTABLE ENGINE MOUNT		1:1
A	04.05.06	NEW ISSUE	

RELEASED  
04-05-17

## SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

W/10.34008